



<sup>8<sup>th</sup></sup>  
SAUVIGNON BLANC  
Lake County

SAUVIGNON BLONDE™

2015



UPC: 852600004052

#### WINEMAKER NOTES

There is wonderful intensity of aromas in this vibrant 2015 Sauvignon Blanc with notes of citrus, passion fruit and hints of spice and sage. The aromas carry through to similar flavors on the palate with an added minerality that adds nicely to the wines complexity and allure. There is good acidity and roundness with a pleasing crisp, refreshing finish..

#### THE VINTAGE

The fruit this year comes from one of the most highly regarded sub appellations in Northern California. The Red Hills appellation in Lake County. Rich, red soils laced with obsidian work well with Sauvignon Blanc.

The 2015 harvest was one of the earliest in Northern California, even earlier than the 2014, with near perfect weather. Despite even less rain than 2014, and ongoing drought, we had more rain in March and early April which gave a much needed drink to the vines just as they were coming out of dormancy. A warm spring and relatively moderate summer with no rains before the end of harvest has made for a top quality harvest.

#### PAIRING

With good food and good friends! The wine goes nicely with fish, chicken, cheese.

#### Photograph:

Behind "Marilyn Monroe," there was a sweet and fragile woman that no one captured as intimately as legendary photographer Sam Shaw. When asked about Marilyn, Sam explained, "I just want to show this fascinating woman, with her guard down, at work, at ease offstage, during joyous moments in her life and as she often was - alone".



Grapes: 100% Sauvignon Blanc  
Appellation: Lake County AVA  
Harvested: Early September 2015  
Sugar: Dry  
pH: 3.28  
Total Acid: 6.18g/100ml  
Alcohol: 13%  
Suggested Retail: \$16.00